DOUBLE WALL
MODERN WELDING COMPANY

96" ID

32'-3"

FITTING SCHEDULE

GENERAL NOTES

MODERN WELDING COMPANY, INC.

UL-142 DOUBLE WALL AS
TANK NOM. CAPACITY: 12,000 GALLONS

DESIGN: FABRICATED PER UL-142 SPECIFICATIONS DOUBLE WALL CONSTRUCTION

INSPECTION: MODERN WELDING COMPANY

MATERIALS: STEEL (SPECIAL NEEDS NOTED)

INTERIOR SURFACE PREP - CLEAN OF DEBRIS

COATING: 1/4-

EXTERIOR SURFACE PREP - SCHEDULED FOR BLAST

COATING: WHITE EPOXY

DIMENSIONS:

DIA: 36"

HEIGHT: 32'-3"

APPROX. WEIGHT: 16,500 lbs

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MARK: 27

HEAD: 27

TANK: 27 MONITOR

OPTIONAL MANWAY

U 1 24"
H 8 4" FNPT
C 0 6" FNPT
G 0 6" FNPT SEC E-VENT
S 0 8" FNPT PRI E-VENT
E 0 8" FNPT
F 0 8" FNPT
B 0 6" FNPT
A 0 6" FNPT

ABR TEST AT NOT LESS THAN 3 PSI FOR MORE THAN 3 PSI, PRIMARY TANK TO BE PRESSURE TESTED WITH PRESSURE IN PRIMARY TANK. THIS SHALL BE ACCOMPLISHED BY BLEEDING AIR FROM THE PRIMARY TANK INTO THE SECONDARY TANK.

AT NO TIME SHALL THE PRESSURE IN THE SECONDARY TANK EXCEED THE PRESSURE IN THE PRIMARY TANK.