

MARK	REQ'D.	SIZE	TYPE	REMARKS
J	1	24"		OPTIONAL MANWAY
H	1	4"	FNPT	
G	1	4"	FNPT	
F	1	10"	RFSO	SEC E-VENT
E	1	10"	RFSO	PRI E-VENT
D	1	4"	FNPT	
C	1	4"	FNPT	
B	1	4"	FNPT	
A	1	2"	FNPT	MONITOR

FITTING SCHEDULE


DESIGN: FABRICATED PER UL-142 SPECIFICATIONS DOUBLE WALL CONSTRUCTION

INSPECTION: MODERN WELDING COMPANY  
 MATERIAL: MILD CARBON STEEL (UNLESS NOTED)  
 (INTERNAL): SURFACE PREP - CLEAN OF DEBRIS  
 COATING - N/A  
 (EXTERNAL): SURFACE PREP - SSPC-SP6 (COM BLAST)  
 COATING - WHITE EPOXY

AIR TEST AT NOT LESS THAN 3 PSI NOR MORE THAN 5 PSI. PRIMARY TANK TO BE TESTED ALONE. SECONDARY TANK TO BE PRESSURE TESTED WITH PRESSURE IN PRIMARY TANK. THIS SHALL BE ACCOMPLISHED BY BLEEDING AIR FROM THE PRIMARY TANK INTO THE SECONDARY TANK.

AT NO TIME SHALL THE PRESSURE IN THE SECONDARY TANK EXCEED THE PRESSURE IN THE PRIMARY TANK.

GENERAL NOTES

SIZE	O.D.	LENGTH	APPROX. WEIGHT
25,000	127"	39'-0"	26,500#
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 <b>MODERN WELDING COMPANY, INC.</b>			
FLAMESHIELD AST			
TANK NOM CAPACITY: 25,000 GALLONS			
DWN BY:	SCALE: NONE	DATE:	DWG NUMBER
APR BY:	JOB NO:	SHEET: 1 of 1	