





J	1	24"		OPTIONAL MANWAY
Н	1	4"	FNPT	
G	1	4"	FNPT	
F	1	10"	RFS0	SEC E-VENT
Е	1	10"	RFS0	PRI E-VENT
D	1	4"	FNPT	
С	1	4"	FNPT	
В	1	4"	FNPT	
А	1	2"	FNPT	MONITOR
MARK	REQ'D.	SIZE	TYPE	REMARKS
FITTING SCHEDULE				

DESIGN: FABRICATED PER UL-142 SPECIFICATIONS DOUBLE WALL CONSTRUCTION

INSPECTION: MODERN WELDING COMPANY
MATERIAL: MILD CARBON STEEL (UNLESS NOTED)
(INTERNAL): SURFACE PREP – CLEAN OF DEBRIS
COATING – N/A

(EXTERNAL): SURFACE PREP - SSPC-SP6 (COM BLAST)

COATING - WHITE EPOXY

AIR TEST AT NOT LESS THAN 3 PSI NOR MORE THAN 5 PSI. PRIMARY TANK TO BE TESTED ALONE. SECONDARY TANK TO BE PRESSURE TESTED WITH PRESSURE IN PRIMARY TANK. THIS SHALL BE ACCOMPLISHED BY BLEEDING AIR FROM THE PRIMARY TANK INTO THE SECONDARY TANK.

GENERAL NOTES

AT NO TIME SHALL THE PRESSURE IN THE SECONDARY TANK EXCEED THE PRESSURE IN THE PRIMARY TANK.

moder

SIZE

15,000

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LENGTH

26'-0"

APPROX. WEIGHT

18,000#

MODERN WELDING COMPANY, INC.

FLAMESHIELD AST

TANK NOM CAPACITY: 15,000 GALLONS

O.D.

121"

DWN BY: SCALE: NONE DATE: DWG NUMBER
APR BY: JOB NO: SHEET: 1 of 1